

# technical program

**Tuesday, October 9**  
**Plenary Program and Awards Ceremony**  
**8 am - 9:40 am**  
**Continental Breakfast at 7:45 AM**  
**Refreshments in the Exhibit Hall: 9:40 am - 10:00 am**

20

## TA1

### **MEMS in Aerospace and Aeronautics Applications**

Session Chair: John Champion, JHU  
Applied Physics Lab

**10:10 am - 11:50 am**

*The utilization of MEMS enables a reduction of mass, volume, and electrical power, offering the opportunity for numerous solutions in space applications. The requirements for reductions in mass and volume are currently seen in the movements toward nano and pico satellites. Examples of how MEMS help in accomplishing these goals are given in the session papers.*

### **Overview on current MEMS Fabrication Techniques and Applications**

Michael Gaitan, NIST

### **MEMS in Aerospace Applications**

Robert Osiander, The Johns Hopkins University/APL

### **MEMS in Space Science**

Rainer K. Fettig, NASA Goddard Space Flight Center/ Raytheon ITSS

### **Micro-Scale Avionics Thermal Management**

Matthew E. Moran, NASA GSFC

## TA2

### **Next Generation Manufacturing Technology**

Session Chairs: Nicole L Cavanah, Rockwell; Terry Baum, CTS RF  
Integrated Modules

**10:10 am - 11:25 am**

*This session encompasses new developments in materials and processes. Developments in materials and processes are constantly pursued to meet customer requirements of cost, reliability, and size. The papers in this session will highlight new developments in wirebonding, LTCC, and advanced materials*

### **A New Approach to Robust Wirebonding**

Kenneth J. Huth, Semiconductor Packaging Materials

### **Ribbon Bondability Study of Chromium-Gold and Tantalum-Tantalum Nitride-Palladium-Gold Metallization**

Jianbiao Pan, Robert M. Pafchek, Frank F. Judd, Jason Baxter, Lucent Technologies

### **Evaluation of Advanced Materials to Satisfy Higher Reflow and Solder Joint Life Requirements on MAP BGA**

Trent A. Thompson, Motorola Semiconductor Products Sector

## TA3

### **Microfabrication**

Session Chair: Jay Jayaraj, Foster-Miller

**10:10 am - 11:25 am**

*Increases in packaging density come from and through advances in density of all types of interconnections. This session illustrates several areas in which interconnect density enable performance or application improvements.*

### **Fabrication and Assembly of Digital Transducer-to-Bus Interface Module (TBIM) with Directly Attached MEMS Device**

Namsoo P. Kim, Nelli Amirgulyan, Chung-Ping Chien, Minas H. Tanielian, Boeing Co.

### **Development of Organic-Micromachined Interconnects on Si Substrates at Microwave Frequencies**

D. Newlin, J. Harriss, A. Pham, J. P. Lee, Clemson University

### **Large Suspended Bondwire High Q Solenoid-type Inductors and SrTiO<sub>3</sub> Thin Film Capacitors for Wireless Applications**

Jae Y. Park, Yun S. Eo, Kye I. Jeon, Jong U. Bu, LG Electronics Institute of Technology

## TA4

### **HD Organic Board Technologies**

Session Chair: R. Wayne Johnson, Auburn University

**10:10 am - 11:50 am**

*Vias are a critical issue in high density laminate substrate technology. Microvias and blind vias are two approaches to achieving higher routing densities. For laminate substrates used in packages, the solder mask is an integral layer between the laminate and the molding compound. Solder mask strength and crack resistance is important for package reliability. For flip chip assembly in the package, either the die is bumped or as described in the last paper, the bump can be fabricated as part of the PWB.*

### **Moving to Microvias in a High Reliability, Low Production Environment**

John Folkerts, Anne Dietrich, Paul Falk, Binh Le, Sharon Ling, Johns Hopkins University/APL

### **Accuracy Enhancement of Blind via Depth-Controlled Drilling**

Christian P. Williams, Johns Hopkins University

### **Strength Evaluation of Microelectronics Packaging Solder Mask Materials**

Maurice Othieno, Thavarajah Manickam, Patrick Variot, Ramaswamy Ranganathan, LSI Logic Corporation

### **High Density Wiring Substrate with Molded Polymer-Core Bumps for Flip Chip CSP**

Midori Kobayashi, Yasukazu Kishimoto, Toshiba Chemical Corporation; Kazuhito Higuchi, Susumu Kimijima, Toshiba Corporation

## Student Reception

Tuesday, October 9, 2001  
5:30 pm - 6:30 pm

sponsored by:

DuPont Microcircuit Materials  
F&K Delvotec, Inc.  
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**TP1**

**Recent Development in Wafer Level Chip Scale Packages**

Session Chairs: Beth Keser, Motorola Inc.; Michael Toepper, Fraunhofer IZM

**2 pm - 5:25 pm**

*Wafer level CSP technologies are the fastest growing class of packaging technology currently in development. This rapid proliferation is being fueled by the need for package size minimization in a host of portable computing and communication products. This session addresses advancements that are being made in WLCSP process technologies which are aimed at cost effective minimal packaging with improved board level reliability.*

**A Polymer Reinforced WLP / Why It Has Superior Solder Joint Reliability**

Deok-Hoon Kim, Peter Elenius, Scott Barrett, Flip Chip Technologies

**Assembly and Reliability of a Wafer Scale CSP**

Anthony Primavera, Universal Instruments; Parvez Patel, Motorola; K. Srihari, Binghamton University

**Wafer Level CSP using a Screen Printing Technique**

Hirokazu Ezawa, Masahiro Miyata, Masaharu Seto, Hiroshi Tazawa, Toshiba Corporation Semiconductor Company

**On-Wafer Process for Stress-Free Area Array Floating Pads**

Raymond A. Fillion, Robert J. Wojnarowski, Herbert Cole, Glenn Claydon, GE Corporate R&D

**Indium Bump Bonding for Cryogenic Applications**

Allen C. Keeney, David M. Lee, S. John Lehtonen, A. Shaun Francomacaro, Johns Hopkins University/APL

**Low Cost Solder Bumping via Paste Reflow for Area Array Packages**

Ning-Cheng Lee, Benlih Huang, Indium Corporation of America

**A High Density Compliant Packaging Technology Development**

Delin Li, Dave Light, Tessera Inc.

**TP2**

**Wideband Materials Characterization for RF, Microwaves, and Wireless**

Session Chairs: Michael Stein, Electro-Science Labs, Inc.; Peter Barnwell, Heraeus Circuit Materials Division

**2 pm - 5:25 pm**

*The session deals with materials issues for both radio and microwave frequencies of the spectrum, with emphasis on lead-free, low-loss dielectrics, and photo patterned conductors compatible with low temperature cofired ceramic systems. RF & Microwave design and packaging engineers need vitally the acquisition of essential electrical high frequency data on various advanced electronic materials properties to serve various basic functions including interconnects. These materials data and information mainly include the complex dielectric constant, the material conductivity, and the attenuation component. The challenging design mandates additionally electronic products possessing specific desired electrical attributes, while still meeting basic thermal and mechanical essential requirements with high reliability and good yield.*

**High K Low Loss Dielectric Co-fireable with LTCC**

Weiming Zhang, Matthias Scheikowski, Tom Hochheimer, Peter Barnwell, Heraeus Incorporated-Circuit Materials Division; Steve Dai, Motorola Labs.

**Lead Free Dielectric Tape System for High Frequency Applications**

Alvin Feingold, R. L. Wahlers, S. J. Stein, Electro-Science Labs, Inc.

**RF Characterisation of No-Clean Solder Flux Residues**

Maeve Duffy, PEI Technologies; Liam Floyd, Paul McCloskey, Sean Cian Ó Mathúna, NMRC; Karen Tellefsen, Mike Liberatore, A. Sreeram, Alpha Metals

**Thick and Thin Film, High Density Packaging, Microwave, Integrated Passives**

Michael R. Ehlert, Shaul Branchevsky, National Semiconductor LTCC Foundry

**Photo Patterned Conductors with LTCC for Microwave and High Density Interconnect**

Peter G. Barnwell, Brent Smith, Heraeus Circuit Materials Division; Michael Ehlert, National Semiconductor Corporation

**High K, High QLTCC Dielectric Material for Microwave Application**

Yun-Hwi Park, J. H. Sung, D. H. Hwang, J. M. Lee, Y. K. Chung, Samsung Electro-Mechanics Co., Ltd.

**High Permittivity Materials Development for LTCC**

Michael T. Lanagan, Dean Anderson, Tom Shrout, Juan Nino, Hyuk-Joon Youn, Steve Perini, Clive Randall, Penn State University

**TP3**

**Materials**

Session Chairs: Herb Neuhaus, NanoPierce Technologies; Susan Bagen, Advanced Process Concepts

**2 pm - 5:25 pm**

*Advances in materials are the key to microelectronics packaging. The papers in this session describe a number of advances in materials used in interconnect technology, and cover both board and assembly levels.*

**Z-axis Interconnection for 3-D High-Density Packaging**

Silke Spiesshoefer, Leonard Schaper, Kaoru Maner, Errol Porter, Fred Barlow, George Bates, Mike Lucas, Bill Marsh, University of Arkansas; Michael Glover, Northrop Grumman

**A Study on the Synthesis and Characterization of AgInO<sub>2</sub> Delafossite**

Jane E. Clayton, Alan P. Constant, David P. Cann, Iowa State University

**Characterization of AlMgB<sub>14</sub> Materials: An Ultra-hard Material**

Theron Lewis, Alan Russell, Bruce Cook, Joel Harringa, Iowa State University

**Pre-applied Flip Chip Attachment**

Scott B. Charles, Michael Kropp, Robert Kinney, Steve Hackett, Robert Zenner, Bruce Li, 3M

**Technology and Material for the CSP Flux-Free Underfill Resin and Process for Electrical Connection and Physical Adhesion at the Reflow Process Simultaneously**

Kenji Kitamura, Naoki Kanagawa, Tomoaki Nemoto, Shoichi Fujimori, Shinji Hashimoto, Matsusita Electric Works, Ltd.

# technical program

Tuesday, October 9, 2001

Characterization of Ruthenium-Based Resistors Embedded in Low Temperature Co-fired Ceramic Substrates

Shen-Li Fu, Chi-Shiung His, I-Shou University

Screen-Printed Pb(Zr, Ti)<sub>03</sub> Thick Films for Ultrasonic Medical Imaging Applications

Marija Kosec, Janez Holc, Josef Stefan Institute; Franck Levassort, Louis Pascal Tran-Huu-Hue, Marc Lethiecq, LUSI/GIP Ultrasons

## TP4

### Thermal Management

Session Chairs: Ajay P. Malshe, University of Arkansas; Tarak Railkar, Conexant

2 pm - 5:25 pm

*Demands and advances in the thermal management area are highlighted in this session through various presentations by leading researchers on topics such as miniaturized heat pipes, reliability of high power optical devices, analysis and modeling.*

Synthetic Jet Based Impingement Cooling Module for Electronic Cooling

Raghav Mahalingam, Nicolas Rumigny, Ari Glezer, Georgia Institute of Technology

Experimental Study of Miniature Heat Pipe with Composite Wick of Sintered/Woven Wire

Seok Hwan Moon, Ho Gyeong Yun, Gunn Hwang, Tae Goo Choy, ETRI

Thermal Control based on Miniature Heat Pipes for 3D MCM Packaging

Frederic Michard, M. Huan, C. Combes, D. Rousset, Alcatel Space Industries

Correlation of 980 nm Heat Pump Thermal Performance with Acoustic Microscopy (SAM) Results

Gabriel Takyi, C. Beesley, R. Baettig, A. Kendall, JDS Uniphase

Failure Mechanisms in High Power Optical Device Packaging: Semiconductor Laser Diodes - A Case Study

Ajay P. Malshe, Ajit R. Dhamdhare, S.N. Yedave, W.F. Schmidt, W.D. Brown, University of Arkansas (HiDEC-MEEG); John Morales, Coherent Semiconductor Group

Numerical and Experimental Simulation of Electro-Thermal Behavior of VLSI Chips

Z. J. Delalic, Jim Chen, Richard Cohen, Dennis Silage, Temple University

Set-Top Box Thermal Design with Detailed Modeling of High Power TBGA Packages

Sam Z. Zhao, Broadcom Corporation

## TP5

### High Density Packaging

Session Chairs: Rajen Chanchani, Sandia National Laboratories; Scott Popelar, IC Interconnect

2 pm - 5:25 pm

*In this session, several advanced, high density substrate and MCM technologies will be presented.*

*The first two papers report a new way to process organic laminate substrate and the photoimageable low temperature co-fired ceramic substrates, with fine features. A new 3D packaging technology with embedded active and passive devices will also be presented. Next, several papers also report MCM-D technology with variety of base substrate materials.*

Total Pile Curing Substrate

Katsura Hayashi, Teruya Fujisaki, Masaaki Hori, Kyocera Co.

Novel Ceramic Packages and Architectures for MST Applications Made Possible with Photoimageable LTCC

Barry E. Taylor, Larry Bidwell, Angela Lawrence, DuPont Technologies

High-Density Multi-Layer Thin-Film Packaging Technology for High-Performance ASIC Chips

Katsumi Kikuchi, Tadanori Shimoto, Hirokazu Honda, Keiichiro Kata, Koji Matsui, Sueo Morishige, NEC Corporation

A New 3-D Module using Embedded Actives and Passives

Yasuhiro Sugaya, Toshiyuki Asahi, Shingo Komatsu, Seiichi Nakatani, Matsushita Electric Industrial Co., Ltd.

A Multi-Layer Thin-Film MCM-D Modulator for VSAT Applications

Geert Carchon, P. Van Loock, K. Vaesen, S. Brebels, W. De Raedt, B. Nauwelaers, E. Beyne, IMEC-MCP/HDIP

The PSGA, A Lead-Free CSP for High Performance & High Reliable Packaging

Bart Vandeveld, Eric Beyne, Arun Chandreshkar, Evelien Driessens, Marcel Heerman, Jef Van Puymbroeck, IMEC

The Challenge of Overcoming Wire Sweep in Ultra-Fine-Pitch Wirebonded Ball Grid Array Packages

Robert Radke, Fuaida Harun, Ruzaini Ibrahim, Lois Yong, Tu-Anh Tran, Motorola Semiconductor Products Sector

## Special Session\*

2:00 PM - 3:20 PM

## TP6

### National Science Foundation and IMAPS Educational Foundation

Session Chair: Rao Tummala, Georgia Institute of Technology

Microwave Characterization of Low Temperature Cofire Ceramics with Embedded Fluid Channels

Orfirio Sanchez, Florida International University

Electrically Conductive Adhesives Technology

James E. Morris, TJ Watson School of Engineering & Applied Science

Efficient and Economical Laser Processing of Mixed Signal Packaging

T. Darren Brown, University of Kentucky

Mechanisms of the Adhesion of Aromatic Thermosetting Copolyesters (ATSPs)/SiO<sub>2</sub> and ATSPs/Polyimides

Amir Alam, University of Illinois at Urbana-Champaign

\*Authors are NSF/IMAPS 2000 - 2001 Award Recipients

\*Presentations will be 20 minutes each.

## IMAPS Annual Business Meeting

Tuesday, October 9, 2001  
11:30 AM - Noon  
Baltimore Convention Center

Change of Officers

Presidents' Messages to the Membership

Annual Business Meeting

No lunch will be provided at this meeting

# technical program

Wednesday, October 10, 2001

## WA1

### High Density Packaging for Portable Terminal Equipment in Japan (Japanese Translated Session)

Session Chairs: Yuzo Shimada, NEC Corporation; Charles E. Bauer, TechLead Corporation

8 am - 10:55 am

*The leaders in mobile electronics product and technology for more than 40 years, Japan now leads again in the application of flip chip packaging techniques for today's portable consumer products. This session presents current deployment alternatives for flip chip in Japanese products and demonstrates cost effective flip chip use in telecommunication appliances, personal computing devices and other mobile products.*

### High Density Packaging Using Flip Chip Technology in Mobile Communication Equipment

Kazuto Nishida, Matsushita Electric Industrial Co., Ltd.

### Assembly Technology for Miniaturizing of Advanced Cellular Phone

Tadao Otani, Toshiba Corporation

### LTCC Module Using Flip Chip Technology for Mobile Apparatus

Jitsuho Hirota, Murata Manufacturing Co., Ltd.

### The Technology of Flip Chip Bonding on Organic Substrate for PDA

Akira Makabe, Seiko Epson Corporation

### Packaging Technology for Mobile PCs

Shunichi Kikuchi, Fujitsu Limited

### Sn-Zn Lead-free Solder Applied Notebook Personal Computer

Motoji Suzuki, NEC Corporation

## WA2

### Integrated Passives in LTCC for RF, Microwaves and Wireless

Session Chairs: John Gipprich, Northrop-Grumman; Fred Barlow, University of Arkansas

8 am - 11:20 am

*The session deals with integrated passives in low temperature cofired ceramic systems. Thermal management is a crucial issue to be addressed in the LTCC manufacturing process, as a potential emerging technology for telecommunications, including instrumentation, military, space, satellite*

*communications, adaptive antennas, data and wireless transmission, directions finder, radar, electronic counter measures, threshold detection, local area networks, cellular & personal communications services (PCS), GPS, ISM, and wireless market driven products in general. Components and break through trends in passives integration, advanced devices, and elaborate systems evolve as the drive mandates higher circuit densities and realization of finer pitch patterns (reducing device junction temperature and improving the thermal resistance of the various interfaces of the planar electronic materials).*

### Parameterized Libraries of Embedded Inductors and Capacitors in LTCC

R. Ramprasad, Feng Ling, William Blood, Thomas Myers, Michael Petras, Aykut Dengi, Mel Miller, Motorola, Inc.

### A Packaged Miniature Antenna for Wireless Networking

Bedri A. Cetiner, Luis Jofre, Franco de Flaviis, University of California

### Efficient Band Pass Filter Design for a 25 GHz LTCC Multichip Module using Hybrid Optimization

Winfried Simon, Reinhard Kulke, Andreas Lauer, Matthias Rittweger, Peter Waldow, Ingo Wolff, IMST GmbH

### Power Distribution Networks in Multilayer LTCC for Microwave Applications

Reinhard Kulke, Winfried Simon, Gregor Moellenbeck, Juergen Kassner, Peter Uhlig, Peter Waldow, IMST GmbH

### Manufacturing of Multilayer Dielectric Ceramic Chip Antenna for Bluetooth by Using LTCC Technology

Hyun Hak Kim, Jong Yeon Lee, Tae Seok Park, Jong Myung Woo, Samsung Electro-Mechanics Company

### Effect of Design and Processing Parameters on Buried Resistors in LTCC Systems

Aicha Elshabini, V. Rajagopalan, F. Barlow, W. Gangqiang, S. Ang, A. Elshabini, University of Arkansas

### Glass-Ceramic Module for 60GHz-Band Wireless Communication Systems

Kazuhiro Ikuina, Takeya Hashiguchi, Masaharu Itoh, Kenichi Maruhashi, Keiichi Ohata, NEC Corporation

## WA3

### Advanced Wirebond

Session Chairs: Lee Levine, Agere Systems; William Greig, Greig Associates

8 am - 10:55 am

*This session will expand our understanding of wire bonding process mechanisms. Although wire bonding is the most common form of IC interconnection, the welding mechanisms have not been fully explained. The papers in this session describe DOEs using in situ sensors and advanced ultrasonic systems that expand our understanding of wire bonding and provide process capability improvements.*

### In-Situ Ultrasonic Stress Microsensor for Second Bond Characterization

Juergen Schwizer, Oliver Brand, Henry Baltes, ETH Zurich; Michael Mayer, ESEC Cham

### Wire Bond Temperature Sensor

Shivesh K. Suman, Yogendra Joshi, University of Maryland; Michael Gaitan, George Harman, NIST

### High Frequency Wirebonding: Its Impact on Bonding Machine Parameters and MCM Substrate Bondability

Harry K. Charles, Jr., S. John Lehtonen, Katherine J. Mach, Jean S. DeBoy, Richard L. Edwards, The Johns Hopkins University/APL

### The Influence of Surface Defect Size on the Wire Bond Pull Strength for Automotive Lead Frame Materials

Philip W. Lees, David W. M. Williams, Barry Njoes, Eric Dextrateur, Technical Materials, Inc.

### Fine Pitch 2nd Bond Evaluation for PBGA Packages: Process Capability and Reliability Assessments

Tu Anh Tran, Greg Ridsdale, Lois Yong, Burt Carpenter, Dennis Ravenscraft, Fuaida Harun, Motorola

### Wire Loop Development for Advanced PBGA Packages with Multiple Rows of Bonding Fingers and Power-Ground Rings

William K. Shu, Philips Semiconductor

23

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# technical program

24

## WA4

### Power Packaging

Session Chairs: Doug Hopkins, State University of New York; Dave Kellerman, Material Solutions® Corporation

8 am - 10:55 am

*Higher power density packaging is being addressed on several technological levels. Materials and processes are being developed and applied in high power density packaging including Cubic Boron Nitride, a novel LTCC/silver metal structure, a new thermally conductive die attach material, and diamond/diamond like film materials. The papers present structures to promote power in RF, MCM and discrete MOSFETS.*

### High Thermal Conductivity Cubic Boron Nitride Thick Films

Peter J. Gielisse, Halina Niculescu, Jason P. Tremblay, Selim Achmatowicz, Malgorzata Jakubowska, Elzbieta Zwierkowska, Leszek J. Golonka, Tomasz Zawada, Viktor B. Shipilo, Elena Shishonok, Ludmila M. Gameza, Florida State University

### Thick Silver Tape in Low Temperature Cofired Ceramic (LTCC) for Thermal Management

W. Kinzy Jones, Peng Wang, Yanqing Liu, Florida International University

### Silicon Carbide Power Die Packaging in Diamond Substrate Multichip Power Module Applications

Alex Lostetter, K. J. Olejniczak, A. P. Malshe, W. D. Brown, Aicha Elshabini, University of Arkansas

### Evaluation of Embedded Power Technology for IPEM Packaging Applications

Zhenxian Liang, Fred C. Lee, J. D. Van Wyk, G-Q. Lu, Virginia Tech

### Hybrid Modules as an Alternative to Paralleled Discrete Devices

Don Morozowich, Robin Farruggia, Powerex, Inc.

### High Efficiency Microwave Power Amplifier: From the Lab to Industry

William H. Sims, NASA - Marshal Space Flight Center

## WP1

### Reliability of Novel CSP Structures

Session Chairs: Ernie Vasvary, Micro Systems Engineering Inc.; James Cook, Promex

2 pm - 5:25 pm

*CSP technologies are key drivers to the industry's continuing need for form factor reduction and/or improved functional integration. These technologies must also be able to withstand the stresses that hand held products are often subjected to. This session will address a range of topics related to mechanical modeling or reliability testing of CSPs at the component and board level.*

### Strength Characterization and Fracture Surface Analysis of Silicon Dies

Jenq-Dah Wu, S. H. Ho, Sarah Liao, P. J. Zheng, Henry Iksan, Advanced Semiconductor Engineering, Inc

### Reliability Design and Experimental Work for Mirror Image CSP Assembly

Dongji Xie, Sammy Yi, Kazu Nakajima, Flextronics International

### Reliability and Failure Mechanisms of Chip Scale Package on Laminate Technology

Zsolt Illyefalvi-Vitez, Pál Németh, Péter Bojta, Technical University of Budapest

### FEM Analysis of Solder Pad Warpage in Elastomer Attaching Process

Jong-Kul Lee, Byoung Un Kang, Hyuk-Soo Moon, Tae-Sung Kim, LG Cable Ltd., Micro-electronic Materials T/G

### Reliability Evaluation of CSP Electronic Devices Package

Hideo Koguchi, Chie Sasaki, Kazuto Nishida, Nagaoka University of Technology

### The Effect of Compound Properties to Three Dimension Packages

Caesar Lin, Y. P. Wang, T. D. Her, Siliconware Precision Industries Co., Ltd.

### Design and Reliability Study of Wire-Bonded $\mu$ BGA® Packages for DDR-DRAM Applications

Ilyas Mohammed, Sridhar Krishnan, Young-Gon Kim, Tessera, Inc.

## WP2

### Integrated Passive Technology with PWB & Thin Film Processing for RF and High Speed Applications

Session Chairs: Robert Heistand, AVX; Timothy Lenihan, Sheldahl

2 pm - 5:25 pm

*Integrated passive technology is being driven by the RF/wireless and high speed signal integrity applications. This session focuses on technology being developed in the printed wiring board and thin film fabrication arenas. Common themes are the innovations to increase specific capacitance, or raise the Q of inductor elements available for integration. Papers are selected from academia, material suppliers and systems houses.*

### Thin Film Capacitors Embedded into High Density Printed Circuit Boards

Angus I. Kingon, J-P Maria, TY Kim, North Carolina State University; R. Crosswell, Motorola

### Thick Film Ceramic Capacitors and Resistors inside Printed Circuit Boards

William Borland, John J. Felten, DuPont Electronic Materials

### Lead-free High K Dielectrics for Integral Capacitor using MOCVD

Tatsuo Ogawa, Ahmet Erbil, Swapan K. Bhattacharya, Georgia Institute of Technology

### The Effect of Miniaturization of Embedded Resistors in High Density Substrates

Daniel Brandler, Ohmega Technologies, Inc.

### The Integration of RF Passives using Thin Film Technology on High-Ohmic Si in Combination with Thick Film Interconnect

Joost Van Beek, Marc van Delden, Andre Jansman, Arjen Boogaard, Nick Pulsford, Arnold den Dekker, Philips Research

### RF Integrated Passives in Three Dimensions

Theo G.S.M. Rijks, J.T.M. van Beek, A.B.M. Jansman, M.K. Kammerer, Philips Research

### High-Value, Low-Loss MOS Capacitors for RF Decoupling

Fred Roozeboom, R. Elfrink, T. Rijks, J. Verhoeven, A. Kemmeren, J. van den Meerakker, Philips Research

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**WP3**

**Cu Wirebond and Reliability**

Session Chairs: Michael Sheaffer, K&S Packaging Materials Group; Roupén Keusseyan, Dupont

**2 pm - 5:25 pm**

*Copper metallization (bond pads) and low K dielectrics represent the next challenge facing IC manufacturing. Advanced wire bonding techniques are required for interconnection. This session will address interconnection issues for copper metallized integrated circuits. Wire bond reliability in highly stressed and corrosive environments will also be addressed.*

**Wire Bonding to Advanced Copper-Low-K Integrated Circuits, the Metal/Dielectric Stacks and Materials Considerations**

George G. Harman, Christian E. Johnson, NIST

**Research on Prevention of Corrosion at Au-Al Bonds**

Yasuhide Ohno, Takuo Shoji, Keishi Miyamoto, Isao Shimizu, Kumamoto University

**Reliability of Aluminum Wirebonds in Plastic Encapsulated Packages**

Pankaj Mithal, Delphi/Delco Electronics

**Wirebonds for Munitions Applications: Effects of Dynamic Shock, Vibration, and Spin**

S. John Lehtonen, H. K. Charles, Jr., Johns Hopkins University/APL; G. Katulka, Peter Muller, N. Hundley, M. Ridgley, ARL

**Back-end Assembly Solution to Bare Copper Bond Pad Wafers**

Chuchung Lee, Susan Downey, Peter Harper, Bill Williams, Fuaida Harun, C. C. Yong, Motorola

**A Reliable Copper Wire Bond Interface for Microelectronic Packaging**

Nicole Cavanah, Rockwell International

**Differences Between Aluminum and Copper Wafer Metallization in the Wafer Saw Process for Thin BGA Packages**

Mark Gerber, Noel Arguello, Daniel Cavin, Motorola-SPS

**Lunch in the Exhibit Hall**  
**Tuesday & Wednesday**  
**October 9th & 10th**  
**Noon - 2 PM**

**WP4**

**Lead-Free Solders**

Session Chairs: R. Wayne Johnson, Auburn University; Herb Neuhaus, NanoPierce Technologies

**2 pm - 5:25 pm**

*The electronics industry is moving to lead free assembly for environmental and market driven reasons. Solder alloys, fluxes, processing equipment, mechanical properties, and reliability are all issues that must be addressed prior to the switch to lead-free assembly. It is a very complex undertaking and this session will examine some of the key points.*

**Effects of Cu or Bi Additions to the Creep Properties of Sn-3.5Ag Solder Alloy Joints**

S. W. Shin, D. K. Joo, Y. S. Lee, Jin Yu, Korea Advanced Institute of Science and Technology

**Best Composition for Sn-Ag-Cu Lead-Free Solder**

Katsuaki Sukanuma, G. Kim, S. H. Huh, Osaka University

**Solder Paste with Polymerizing Flux for Lead-Free Alloy Solder**

Tsutomu Nishina, Kenji Okamoto, Fuji Electric Corporate Research and Development, Ltd.

**Improvement of Wave Soldering Equipment for Lead-Free Solder**

Shigeo Nomura, Makoto Miyazaki, Kenichi Oki, Toshiyasu Takei, Akio Yoshida, Shigeyuki Ogata, Oki Electronics Industry Co., Ltd.

**Soldering Property of BGA using Sn-Bi System Solder Balls**

Toshiya Akamatsu, Kazuyuki Imamura, Fujitsu Laboratories Ltd.

**Thermal and Mechanical Cycling Fatigue of PBGA Assemblies with Lead-Free Solder Pastes**

Krishna Jonnalagadda, Tao Bai, Bill Olson, Motorola Labs (ATC)

**Ultra Low Alpha Emission Lead Free Solder for Flip Chip Bumps**

Yasushi Moriwaka, Satoru Takahashi, Masayoshi Kohinata, Naoki Uchiyama, Mitsubishi Materials Corporation

**Interactive Forum (Poster Session)**

1 pm - 4 pm

**Compact Folded-Line RF Power Dividers**

Chi-Young Lim, R. S. Settaluri, V. K. Tripathi, A. Weisshaar, Oregon State University

**85°C/85%RH or 40°C/95%RH? Contradictory Results in Climatic Reliability Tests**

Gabor Harsanyi, Budapest University of Technology and Economics - Hungary

**Alternative Underfill Material for CSP Packages: Low Outgassing and Ionics Epoxy**

Michael Ko, 3M; Chin Teong Ong, 3M - Singapore

**Modeling of Effects of Geometry and Temperature Cycle on Viscoplastic Deformation and Durability of FCOC Solder Joints**

Qian Zhang, Yogendra Joshi, Abhijit Dasgupta, Rathindra Pal, University of Maryland

**Zero Shrink Process for Cost Sensitive High Volume LTCC Applications**

Mike F. Barker, Rick Draudt, DuPont Microcircuit Materials

**Inexpensive Processes for Flip Chip Manufacturing**

Karel Malysz, Ivan Szendiuch, Technical University of Brno - Czech Republic

**Development of a Low Volume Flexible Flip Chip Process**

Alan P. Boone, Rockwell International

**A New Thermally Conductive Die Attach Film with Low Stress and Excellent Reliability as a Replacement for Lead Solders**

Takashi Masuko, Hiroki Hayashi, Shinji Takeda, Junko Morikawa, Toshimasa Hashimoto, Hitachi Chemical Co., Ltd.

**Reliability of Bumpless TAB Component: CSPs and Bare Dies, for Harsh Environment Applications**

Daniel Lambert, Danielle Roze, Patrick Courant, Bull TPAM

**A Study of the Effect of Fabrication Parameter Variation on Thick Film Strain Gauge Characteristics**

Yulan Zheng, John Atkinson, Russ Sion, Gary Zhang, University of Southampton

# technical program Wednesday, October 10, 2001

Poster Papers continued.....

OptoBGA™ for 10Gbps Data Link  
Masahiro Kijima, Mitsuo Yanagisawa,  
Kyocera Corporation

Radiation Tolerant Computer for Space Environment  
Anthony S. Lai, Steve Motter, Brian Dietz,  
Aitech Space Systems Inc.

New Direct-Write Technology for Pad Redistribution on Individual Die  
Michael T. Duignan, Scott A. Mathews,  
David N. Wells, Daniel Anthony, Potomac  
Photonics, Inc.

Power Cycling and Structural Integrity Approach to Assessing Reliability of Electronic Packaging  
Bor Zen Hong, Tsornng-Dih Yuan, IBM Microelectronics Division

26

The New Microelectronic Ignition Circuits for Sodium and Metal Halide Lamps  
Janusz J. Gondek, M. Ciez, J. Kocol,  
W. Zaraska, Private Institute of Electronic Engineering

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**THA1**

**Flip Chip**

Session Chairs: Andrew Strandjord, IC Interconnect; Philip Garrou, Dow Chemical

**8 am - 11:20 am**

*This session will be led by a survey of new flip chip applications and markets. New flip chip bumping technologies, lead-free solder alternatives, very fine pitch solder bumps and indium solders will also be discussed in this session.*

**Flip Chip Market Trends**

E. Jan Vardaman, Linda Matthew, TechSearch International, Inc.

**Lead-Free Solder Alloys for Flip Chip Applications Using Stencil Printing**

Scott Popelar, Andrew Strandjord, Larry Heitz, IC Interconnect

**Lead-Free Solder Bump Technologies for Flip-Chip Packaging Applications**

Zaheed S. Karim, Rob Schetty, Advanced Interconnect Technology Ltd.

**Low Cost Flip Chip on Paper Assembly Utilizing Non-Thermal Cure Materials**

Jad Rasul, Jan Danvir, Noel Eberhardt, Ali Tootoonchi, Motorola Inc.

**Study of Underfill Resin Properties for High Performance Flip-Chip BGA Package**

Yuko Sawada, Kozo Harada, Hirofumi Fujioka, Mitsubishi Electric Corporation

**Novel Alignment Technologies for Wafer Level Packaging**

Friedrich P. Lindner, Christian Schaefer, Bob Michaels, Thomas Glinsner, EV Group

**Flip Chip Joining of Thin Chips on Flexible PEN Substrates**

Erja Jokinen, Eero Ristolainen, Tampere University of Technology

**THA2**

**Modeling & CAD**

Session Chairs: Luu Nguyen, National Semiconductor Corp.; R. Panneer Selvam, University of Arkansas

**8 am - 11:20 am**

*This session will address novel ways of modeling self and mutual frequency impedances of multiconductors in lossy substrates, equivalent circuit simulations of decoupling capacitors, thermomechanical warpage of packages with response surface methodology, CAD software for flip chip redistribution, characterization data on low loss PCB materials, thermal models for MEMS structures, and ultrawide bandwidth power devices modeling.*

**Improved Thermomechanical Warpage Prediction of Microelectronic Packages Using Response Surface Methodology**

Eric Egan, Gerard Kelly, Tom O'Donovan, Peter Kennedy, NMRC

**Controlling Capacitor Parasitics for High Frequency Decoupling**

Andrew Ritter, George Korony, Carlos Gonzalez-Titman, Joseph Hock, John Galvagni, Robert Heistand, II, AVX Corp.

**CAD Design for Area Pad Transformation**

Yu-Jung Huang, Ching-Mai Ko, Shen-Li Fu, I-SHOU University

**Computer Modeling to Optimize the Heat Removal Capacity of the Micro-Jet Array**

R. Panneer Selvam, Joseph Khater, Yangki Jung, S. Ang, A. Elshabini, University of Arkansas

**The HP 85192B EEFet3 GaAs FET Nonlinear Model used in the High Efficiency Microwave Power Amplifier (HEMPA)**

William H. Sims, NASA - Marshal Space Flight Center

**Analytic Model for Self and Mutual Frequency-Dependent Impedances of Multi-conductor Interconnects on Lossy Silicon Substrates**

Hasan Ymeri, Bart Nauwelaers, Karen Maex, David De Roest, Michele Stucchi, Katholieke Universiteit Leuven

**Electrical Evaluation of Differential Striplines for High-Speed Backplane using TRD/TDT Measurements**

Youngmin Lee, Keith Guinn, Kavita Goverdhanam, Agere Systems

**THA3**

**Photonics**

Session Chairs: Michael Wernle, NanoPierce Technologies; Phillip Zulueta, Jet Propulsion Laboratory NASA

**8 am - 11:20 am**

*The struggle for an economic solution to greater bandwidth, lower power, lower carrier loss and lower noise over long distances has propelled Photonics and Optoelectronics to the forefront of the telecommunications industry. However, the electronics packaging of photonic/optoelectronic devices has not occurred easily for larger volume applications. This session focuses on the design, material, fabrication and assembly issues associated with photonics/optoelectronics packaging and will also highlight selected applications of this rapidly growing technology.*

**Design for Reliability of MEMS / MOEMS for Lightwave Telecommunications**

Susanne Arney, Lucent Technologies Bell Labs

**A New Methodology for Comprehensive MEMS Packaging for Opto-Electronic Applications**

Roupen L. Keusseyan, D. Amey, M. Doyle, S. Horowitz, J. Sosnowski, DuPont Micro-circuit Materials

**Angular Alignment Considerations in Laser Diode to Microlensed Optical Fiber for Automated Photonics Packaging**

Zirong Tang, Frank G. Shi, University of California, Irvine

**Electrical and Thermal Performance of a New Process for High Density LED Array Assembly**

Michael E. Wernle, Michael Kober, NanoPierce Card Technologies GmbH

**Assembly Considerations & Critical Processes for Optoelectronic Device Assembly**

Bruce W. Hueners, Palomar Technologies, Inc.

**Stud Bump Flip Chip Assembly of MEMS and MOEMS**

George A. Riley, FlipChips Dot Com

**Optical Leak Testing of Hermetic Packages**

John W. Newman, NorCom Systems, Inc.

**IMAPS 2001 PROCEEDINGS**

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## THA4

### Advanced Thick Film Materials Technologies

Session Chairs: Harry Kellzi, Teledyne Electronic Technologies; Mike Ehlert, National Semiconductor LTCC Foundry

8 am - 11:20 am

*This round up of current topics features several papers on emerging methods of fine line patterning on ceramic and organic substrates and several other current issues. These include new paste systems for high thermal conductivity Aluminum Nitride substrates, an analysis of failure mechanisms in conductors on ceramic and a method of creating low impedance thin film decoupling caps for high-speed digital circuits.*

#### A New Paste System for AlN

Christel Kretschmar, P. Otschik, H. Griebmann, Fraunhofer Institute for Ceramic Technologies and Sintering Materials

28

#### Thick Film Fine Line Patterning - A Definitive Discussion of the Alternatives

Meg Tredinnick, David Malanga, Peter Barnwell, Heraeus Incorporated-Circuit Materials Division

#### Direct Gravure Printing (DGP) Method for Printing Fine Line Electrical Circuits

Juha Hagberg, Marko Pudas, Seppo Leppavuori, Microelectronics Laboratory and EMPART Research Group of Infotech Oulu

#### Sub-400C, Direct Write-able Dielectrics and Conductors for Polyimide and Other Low-T Substrates

Paul G. Clem, Nelson S. Bell, Geoff L. Brennecka, Duane B. Dimos, Sandia National Laboratories

#### Fine Line Technology for BGA-Applications on Silicone Polymer Substrates

Gernot Bischoff, Gert Winkler, Technical Univ. of Ilmenau; Hubert Landeck KEW Konzeptentwicklung GmbH

#### The Mechanism of Thick Film Conductor Fracture on Printed Multilayer Ceramic and LTCC Substrates

Jiming Zhou, Stephen Tsai, Christine Coapman, Delphi/Delco Electronics Systems

#### Low Impedance Thin Film Decoupling Capacitor for High Speed Digital Circuits

Shigeo Konushi, S. Nagakari, J. Takafuji, F. Fukumaru, S. Nambu, Kyocera Corporation

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Tuesday: 9:40 am - 10:00 am

Wednesday - Thursday: 9:15 am - 9:40 am

Tuesday - Wednesday: 3:15 pm - 3:45 pm

All breaks will be in the Exhibit Hall